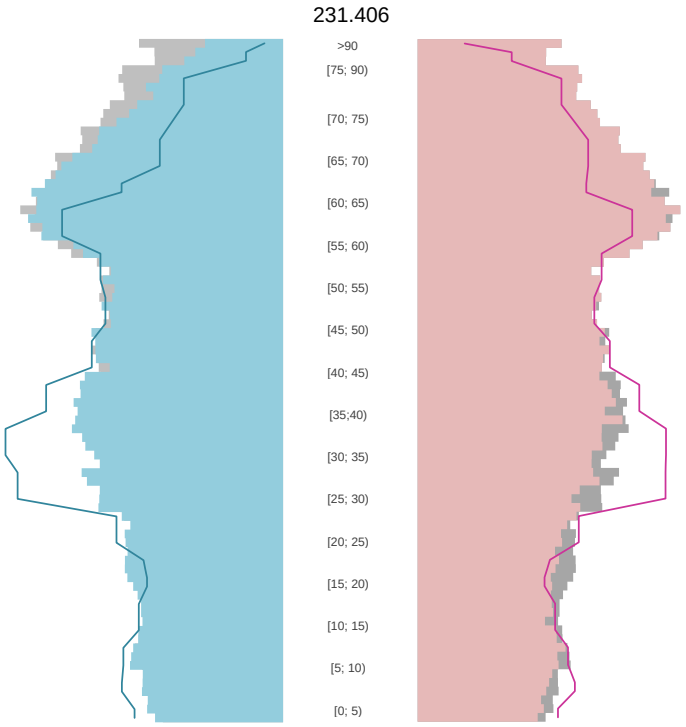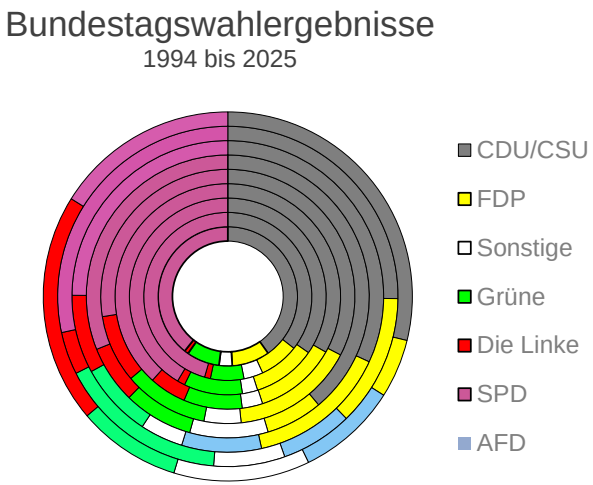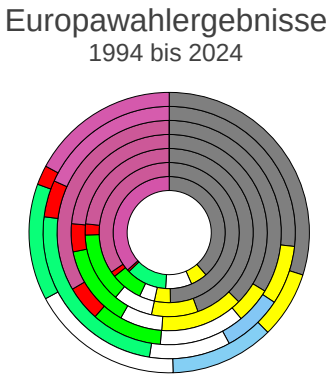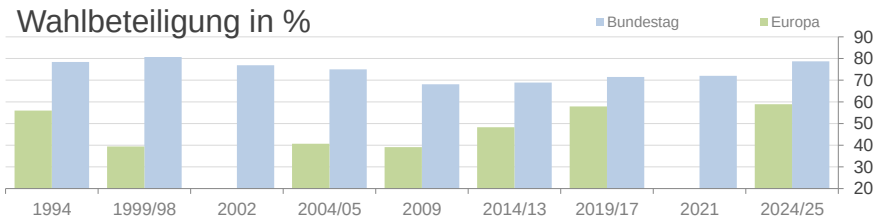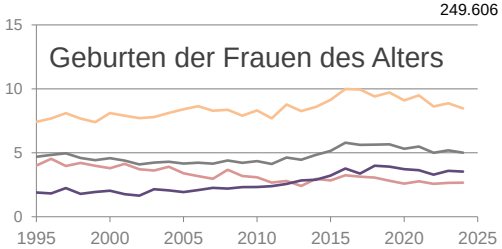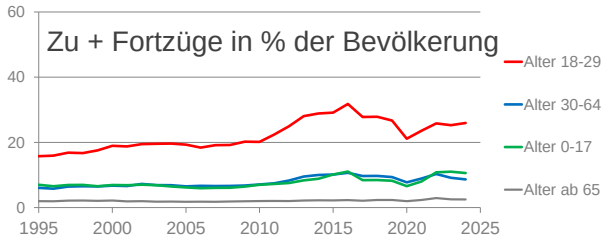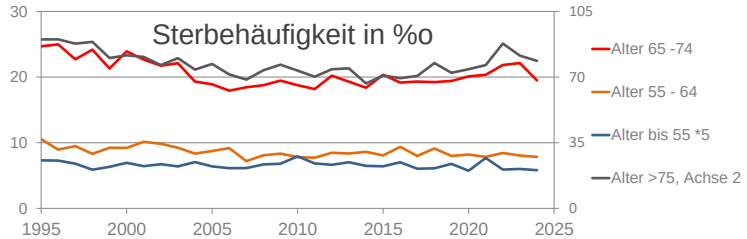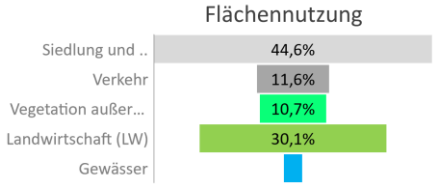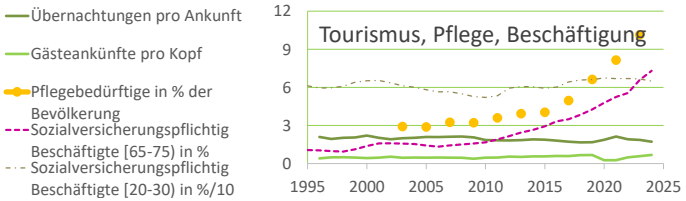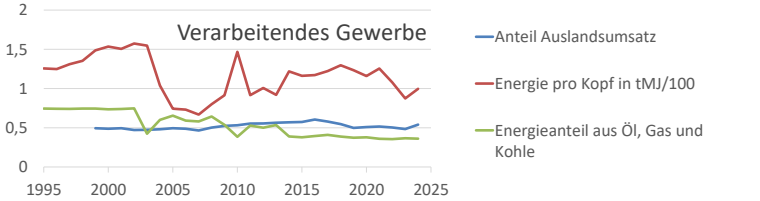Krefeld, kreisfreie Stadt